

BST Elastomers Co., Ltd.

175 Sathorn City Tower 22nd Fl., South Sathorn Road, Tungmahamek, Sathorn, Bangkok 10120
Tel (662) 679-5120 Fax (662) 679-5119
<http://www.bste.co.th>

Specification of BSTE BR1220

(Spec. Code : BSTE-STD-002)

Technical Data Sheet

Chemical Identification

Solution Butadiene Rubber (BR)
Cobalt Catalyst System

Product Characteristic

RAW POLYMER

	Unit	Specification Value		Test Method
		Minimum	Maximum	
Volatile Matter Content	%	-	0.50	ASTM D5668-99
Ash Content	%	-	0.50	ASTM D5667-95 (Reapproved 2000)
Cis-1,4 Content	%	97.0		FT-IR
Raw Mooney Viscosity	MU	38.0	48.0	ASTM D1646-03
ML1+4@100°C (Massed Method)				

COMPOUND PROPERTIES

Compound Mooney Viscosity	MU	-	80.0	ASTM D1646-03
ML1+4@100°C				
Tensile Strength, 145°C & 35 min	MPa	13.7	-	ASTM D412-98 (Reapproved 2002)
Elongation at Break, 145°C & 35 min	%	370	-	ASTM D412-98 (Reapproved 2002)
300% Modulus@145°C & 35 min	MPa	8.1	12.9	ASTM D412-98 (Reapproved 2002)

COMPOUND RECIPE (ASTM D3189)

	Parts
Raw BR1220	100
HAF Black (IRB#7)	60
Zinc Oxide	3
Stearic Acid	2
Accelerator (TBBS)	0.9
Sulfur	1.5
Sun Oil (ASTM Type 103 Petroleum Oil)	15

Compounding condition : 1.64L Banbury Mixer + 6 inch Two Roll Mill